

12/01/14/09 (CE1292-1) Practical

Welder
Wire Process Operator

**Period 1 Supplemental & PLA
Period 1 Supplemental, PLA and Qualification**

COUNSELLING INFORMATION

1:	3G - Vertical Groove Weld (GMAW)	100 Points
2:	3G – Vertical Butt Weld (GMAW)	100 Points
3:	2F - Horizontal Lap Weld (GMAW)	100 Points
4:	2G – Horizontal Butt Weld (GMAW)/(FCAW)	100 Points
5:	3F - Vertical Lap Weld (FCAW)	100 Points
6:	2F - Horizontal Lap Weld (FCAW)	100 Points
7:	Cutting (OAC)	100 Points
TOTAL		700 Points

TIME ALLOWED 3 HOURS
PASS MARK 70%

- - This information is to be used for candidate counselling purposes only.

**PRACTICAL EXAMINATION
DIRECTIONS TO CANDIDATE**

PLEASE BRING THE FOLLOWING TOOLS:

WELDING GLOVES (GAUNTLET TYPE)
WELDING HAT OR BEANIE
SAFETY GLASSES
APPROPRIATE FOOTWEAR (PREFERABLY SAFETY SHOES)
NON-SYNTHETIC CLOTHING
(PREFERABLY DENIM PANTS AND LEATHER JACKETS)
WELDING HELMET AND CUTTING GOGGLES
SIDE CUTTERS / MIG PLIERS

**NOTE: FAILURE TO PRODUCE THESE SAFETY ITEMS MAY RESULT
IN TERMINATION OF EXAMINATION.**

TIME ALLOWED: 3 HOURS

PLEASE SHOW UP 15 MINUTES PRIOR TO EXAM TIME.