

12/02/14/09 (CE1355-1) Practical

Welder

Period 2 Supplemental & PLA

COUNSELLING INFORMATION

1:	3F – VERTICAL LAP (STAINLESS STEEL) (GTAW)	100 Points
2:	2F – HORIZONTAL LAP (ALUMINUM) (GTAW)	100 Points
3:	1G - FLAT BUTT WELD (SMAW)	100 Points
4:	2G - HORIZONTAL BUTT WELD (SMAW)	100 Points
5:	3F - VERTICAL LAP WELD (SMAW)	100 Points
6:	4F – HORIZONTAL OVERHEAD LAP WELD (SMAW)	100 Points
	TOTAL	600 Points

TIME ALLOWED 3 HOURS

PASS MARK 70%

- - This information is to be used for candidate counselling purposes only.

**PRACTICAL EXAMINATION
DIRECTIONS TO CANDIDATE**

PLEASE BRING THE FOLLOWING TOOLS:

WELDING GLOVES (GAUNTLET TYPE)
WELDING HAT OR BEANIE
SAFETY GLASSES
APPROPRIATE FOOTWEAR (PREFERABLY SAFETY SHOES)
NON-SYNTHETIC CLOTHING
(PREFERABLY DENIM PANTS AND LEATHER JACKETS)
WELDING HELMET AND CUTTING GOGGLES
SIDE CUTTERS / MIG PLIERS

**NOTE: FAILURE TO PRODUCE THESE SAFETY ITEMS MAY RESULT
IN TERMINATION OF EXAMINATION.**

TIME ALLOWED: 3 HOURS

PLEASE SHOW UP 15 MINUTES PRIOR TO EXAM TIME.