

12/08/14/09 (DKU-1) Practical

Welder

Qualification

COUNSELLING INFORMATION

1:	3G - VERTICAL BUTT WELD (GMAW) (FCAW)	100 Points
2:	45° OVERHEAD BUTT WELD (SMAW)	100 Points
3:	4G – OVERHEAD BUTT WELD (SMAW)	100 Points
4:	2G - HORIZONTAL BUTT (GTAW) & (SMAW)	100 Points
5:	CUTTING (O.A.C.)	100 Points
	<u>TOTAL</u>	<u>500 Points</u>

TIME ALLOWED 3 HOURS

PASSMARK 70%

This information is to be used for candidate counselling purposes only.

See also the attached 'Directions to Candidate'

**PRACTICAL EXAMINATION
DIRECTIONS TO CANDIDATE**

PLEASE BRING THE FOLLOWING TOOLS:

WELDING GLOVES (GAUNTLET TYPE)

WELDING HAT OR BEANIE

SAFETY GLASSES

APPROPRIATE FOOTWEAR (PREFERABLY SAFETY SHOES)

NON-SYNTHETIC CLOTHING

(PREFERABLY DENIM PANTS AND LEATHER JACKETS)

WELDING HELMET AND CUTTING GOGGLES

**NOTE: FAILURE TO PRODUCE THESE SAFETY ITEMS MAY RESULT
IN TERMINATION OF EXAMINATION.**

TIME ALLOWED: 3 HOURS